



RESEARCH ARTICLE

Improved Wald Test for Equivalence Assessment of Analytical Biosimilarity

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Abstract

The equivalence test in analytical similarity assessment uses a margin of 1.5 times of the standard deviation of a reference product. In the current practice, the standard deviation, estimated from study data, is considered as a fixed constant in the margin [1]. The impact of such a practice leads to the inflation of type I error rate and the reduction of power as previous studies showed [2]. In order to accommodate the fact that the margin is a parameter and improve the efficiency when the numbers of lots for both products are small. Chen, et al. [3] proposed to use Wald test with Constrained Maximum Likelihood Estimate (CMLE) of the standard error, resulting in the type I error rate is below the nominal value. In this paper, we further improve the Wald test with CMLE standard error by replacing the maximum likelihood estimate of reference standard deviation in the margin with the sample estimate. For small numbers of lots for both products, this estimate replacement leads to further improvement of type I error rate and power over the tests proposed in Chen, et al. [3]. In addition, to satisfy the criteria that the power is greater than 85% with the number of product lots being ten and equal product variability, we propose to use a margin of 1.7 times of the standard deviation of a reference product.

Keywords

Equivalence tests, Wald tests, Constrained maximum likelihood estimate

Introduction

Two one-sided hypothesis tests with a parameter margin that is a function of the variability of the reference product have been applied to equivalence assessments in several pharmaceutical areas [3-5]. The two one-sided hypotheses can be written as follows.

$$H_{0L} : \mu_T - \mu_R \geq f\sigma_R \text{ vs. } H_{aL} : \mu_T - \mu_R < f\sigma_R \quad (1)$$

$$H_{0U} : \mu_T - \mu_R \leq -f\sigma_R \text{ vs. } H_{aU} : \mu_T - \mu_R > -f\sigma_R$$

where μ_T and μ_R are the population means of the test product and the reference product, respectively, σ_R is the Standard Deviation (SD) of the reference product and f is the pre-specified constant.

Hypotheses in (1) has been proposed in various applications. Shen and Xu [5] proposed $f = 0.85$ in designs of method transfer studies for biotechnology products to compare means between the sending laboratory and the receiving laboratory. In their study, μ_T and μ_R represent the population mean of the measurements under normality distributions obtained at the receiving laboratory and the sending laboratory, respectively, and σ_R represents the population SD of the measurements obtained at the sending laboratory. For the evaluation of the analytical similarity between a test product and the reference product, Tsong, et al. [4] proposed to assess the equivalence in means for a selected Critical Quality Attribute (CQA) by testing the hypotheses in (1) with $f = 1.5$. The current practice is just substituting the sample SD of the Reference Product (S_R) in the margin as if it is a known value although σ_R is unknown and needed to be estimated from the study data [1]. Hence, under the normality assumption, the current analysis using t statistics results in inflating type I error rate and reducing power as pointed out by Dong, et al. [2] and Burdick, et al. [6].

To reduce the deficiency, one alternative approach is considering σ_R as a parameter and then applying the Wald-type statistic to hypotheses in (1). Chen, et al. [3] pointed out that the Wald test led to type I error rate seriously lower than the nominal significance level and power



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smaller than the target power value when the numbers of product lots are small. Chen, et al. [3] proposed a modified Wald test by using the Constrained Maximum Likelihood Estimate (CMLE)-method. With the Constrained Maximum Likelihood Estimate, the standard error was estimated using Maximum Likelihood Estimator (MLE) restricted to the null hypotheses in (1). Based on simulations, this CMLE-method led to slightly increase type I error rate but still less than the nominal significance value when the numbers of product lots are smaller than 20. Later, Burdick, et al. [6] and Dong, et al. [2] proposed to use Generalized Pivotal Quantity (GPQ) [7] to better control the type I error rate inflation and improve the power performance. Simulations showed that the type I error rate for the GPQ method is below the nominal significance value except for some small-lot-number scenarios in which the simulated type I error rate can be inflated to around 5.3%. In this paper, we further improve the Wald test with CMLE standard error [3] by replacing the MLE of σ_R in the equivalence margin with the sample estimate to further increase type I error rate while still below the nominal significance level and increase power when the numbers of product lots are small.

This paper is structured as follows. In Section 2, we consider three methods to construct Wald tests with CMLEs for standard error estimation. In Section 3, we describe the simulation plan and evaluate type I error rate and power performance of these three Wald tests. We provide an example to apply our proposed method to a simulated dataset and compare the proposed method with the current practice in Section 4. We present the discussion and conclusions in Section 5. For the simplicity of discussion, we consider only normally distributed measurements.

Methods

We first derive the proposed improved Wald test statistic and the other two estimators and then propose improved Wald test statistic with size adjustment to mitigate the imbalance between the numbers of the reference product lots and the test product lots.

Proposed improved Wald test statistic

To achieve at least 85% power when the mean difference is 1/8 of the reference standard deviation and the numbers of the reference product lots and the test product lots equal to ten, with equal variability, the current practice led f to be 1.5 [1]. More details are described in Tsong, et al. [4].

In this paper, we propose $M_{L_1} = \hat{\mu}_T - \hat{\mu}_R + f\tilde{\sigma}_R$ and $M_{U_1} = \hat{\mu}_T - \hat{\mu}_R - f\tilde{\sigma}_R$ for estimating the parameters $\mu_T - \mu_R + f\sigma_R$ and $\mu_T - \mu_R - f\sigma_R$, respectively. $\hat{\mu}_T$, $\hat{\mu}_R$ and $\tilde{\sigma}_R$ denote the MLE for the mean of the test product, the MLE for the mean of the reference product and the sample estimator for the SD of the reference product, respectively. When X_T is distributed from Normal (μ_T, σ_T^2) and X_R is distributed from Normal (μ_R, σ_R^2) , $\hat{\mu}_T = \frac{\sum_{i=1}^{n_T} X_{T_i}}{n_T}$,

$$\hat{\mu}_R = \frac{\sum_{i=1}^{n_R} X_{R_i}}{n_R}, \tilde{\sigma}_R = \sqrt{\frac{\sum_{i=1}^{n_R} (X_{R_i} - \hat{\mu}_R)^2}{n_R - 1}}, \text{ where } n_T$$

and n_R denote the numbers of test lots and reference lots, respectively. σ_T^2 is the variance of the test product. Then, we compare the proposed estimators to the other two sets of estimators: The unbiased version of the proposed estimators and the CMLEs proposed by Chen, et al. [3]. To correct the bias of the proposed estimators, we define that $M_{L_2} = \hat{\mu}_T - \hat{\mu}_R + fk\tilde{\sigma}_R$ and $M_{U_2} = \hat{\mu}_T - \hat{\mu}_R - fk\tilde{\sigma}_R$. As described in Ahn and Fessler [8], k is the bias correction factor of the SD of the reference product such that

$$k = \sqrt{\frac{n_R - 1}{2}} e^{\ln\Gamma\left(\frac{n_R - 1}{2}\right) - \ln\Gamma\left(\frac{n_R}{2}\right)}$$

where $\Gamma(y)$ is the gamma function defined as

$$\Gamma(y) = \int_0^\infty x^{y-1} e^{-x} dx, y \text{ is a positive number. For the CM-}$$

LE-method proposed by Chen, et al. [3], the estimators are $M_{L_3} = \hat{\mu}_T - \hat{\mu}_R + f\tilde{\sigma}_R$ and $M_{U_3} = \hat{\mu}_T - \hat{\mu}_R - f\tilde{\sigma}_R$. $\tilde{\sigma}_R$ denotes the MLE of the SD of the reference prod-

uct, which is defined as $\tilde{\sigma}_R = \sqrt{\frac{\sum_{i=1}^{n_R} (X_{R_i} - \hat{\mu}_R)^2}{n_R}}$. Under

either of the null hypotheses in (1), none of the three estimators has an exact distribution when we consider the unknown σ_R as a parameter. Therefore, we resort to asymptotic standard normal approximation for Wald test statistics.

The method of obtaining CMLEs for the variances σ_T^2 and σ_R^2 is detailed in Chen, et al. [3]. We briefly describe the approach of calculating CMLEs. Considering the log-likelihood function under either of the constraint in the two null hypotheses in (1), we first derive the MLEs for μ_T , μ_R and σ_T^2 under the constraint $\mu_T - \mu_R = -f\sigma_R$ in H_{0L} . More specifically, the log-likelihood function is given by

$$\begin{aligned} \log L &\propto -\frac{n_T}{2} \log \sigma_T^2 - \frac{n_R}{2} \log \sigma_R^2 - \sum_{i=1}^{n_T} \frac{(X_{T_i} - \mu_T)^2}{2\sigma_T^2} - \sum_{i=1}^{n_R} \frac{(X_{R_i} - \mu_R)^2}{2\sigma_R^2} \\ &= -\frac{n_T}{2} \log \sigma_T^2 - \frac{n_R}{2} \log \left(\frac{\mu_R - \mu_T}{f} \right)^2 - \sum_{i=1}^{n_T} \frac{(X_{T_i} - \mu_T)^2}{2\sigma_T^2} - \sum_{i=1}^{n_R} \frac{(X_{R_i} - \mu_R)^2}{2 \left(\frac{\mu_R - \mu_T}{f} \right)^2} \end{aligned} \quad (2)$$

Then, the CMLE for σ_T^2 is given by $\tilde{\sigma}_{T_L}^2 = \frac{\sum_{i=1}^{n_T} (X_{T_i} - \tilde{\mu}_{T_L})^2}{n_T}$,

and the CMLE $(\tilde{\mu}_{T_L}, \tilde{\mu}_{R_L})$ of (μ_T, μ_R) is estimated numerically by Gibbs sampling. In the simulation study described in next Section, the estimators are obtained using R function and the code derived from (2) is attached in the Appendix 1. By substituting $(\tilde{\mu}_{T_L}, \tilde{\mu}_{R_L})$ for (μ_T, μ_R) , the

CMLE for σ_R^2 is given by $\tilde{\sigma}_{R_L}^2 = \left(\frac{\tilde{\mu}_{T_L} - \tilde{\mu}_{R_L}}{f} \right)^2$. The CMLE $(\tilde{\mu}_{T_U}, \tilde{\mu}_{R_U}, \tilde{\sigma}_{T_U}^2, \tilde{\sigma}_{R_U}^2)$ of $(\mu_T, \mu_R, \sigma_T^2, \sigma_R^2)$ under the constraint in H_{0U} can be derived in the similar way.

Three Wald tests for testing the null hypothesis $H_{0L} : \mu_T - \mu_R \leq -f\sigma_R$ is constructed based on three different estimators $\mu_T - \mu_R - f\sigma_R$. As described in Ahn and Fessler [8], the standard error of $\hat{\sigma}_R$ can be estimated by $\sigma_R \sqrt{\frac{V_{n_R}}{n_R - 1}}$, where $V_{n_R} = 2 \left(\frac{n_R - 1}{2} - \frac{\Gamma^2\left(\frac{n_R}{2}\right)}{\Gamma^2\left(\frac{n_R - 1}{2}\right)} \right)$ is the

variance of the chi distribution with $(n_R - 1)$ degrees of freedom. Thus, in our proposed Modified Wald test with CMLE (MWCMLE), the standard error S_{L_1} of M_{L_1} is given by $\sqrt{\frac{\sigma_T^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \sigma_{R_L}^2}$. Then S_{L_1} can be estimated by $\sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_{R_L}^2}$, where $(\hat{\sigma}_{T_L}^2, \hat{\sigma}_{R_L}^2)$ is CMLE of variance (σ_T^2, σ_R^2) .

The quantity $\frac{M_{L_1}}{S_{L_1}}$ can be used for testing H_{0L} . Plugging MLE ($\hat{\mu}_T$) for the test product mean, MLE ($\hat{\mu}_R$) for the reference product mean, sample estimator ($\hat{\sigma}_R$) for the SD of the reference product and CMLE $(\hat{\sigma}_{T_L}^2, \hat{\sigma}_{R_L}^2)$, we have the following test statistic.

$$\text{MWCMLE: } W_{1L} = \frac{\hat{\mu}_T - \hat{\mu}_R + f\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_{R_L}^2}}$$

Following a similar derivation, the test statistic for the other two estimators, the unbiased version of the MWCMLE and the CMLE-method, can be derived as follows.

Unbiased Modified Wald test with CMLE (UMWCMLE):

$$W_{2L} = \frac{\hat{\mu}_T - \hat{\mu}_R + fk\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(\frac{1}{n_R} + f^2(k^2 - 1) \right) \hat{\sigma}_{R_L}^2}}$$

Wald test with CMLE (CMLE-method in Chen, et al.

$$2017) [3]: W_{3L} = \frac{\hat{\mu}_T - \hat{\mu}_R + f\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(1 + f^2 V_{n_R} \right) \frac{\hat{\sigma}_{R_L}^2}{n_R}}}$$

Similarly, we derive three Wald tests for testing $H_{0U} : \mu_T - \mu_R \geq f\sigma_R$ based on the corresponding quantity M_{U_1} , M_{U_2} , or M_{U_3} as follows.

$$\text{MWCMLE: } W_{1U} = \frac{\hat{\mu}_T - \hat{\mu}_R - f\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_U}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_{R_U}^2}}$$

$$\text{UMWCMLE: } W_{2U} = \frac{\hat{\mu}_T - \hat{\mu}_R - fk\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_U}^2}{n_T} + \left(\frac{1}{n_R} + f^2(k^2 - 1) \right) \hat{\sigma}_{R_U}^2}}$$

$$\text{CMLE-method: } W_{3U} = \frac{\hat{\mu}_T - \hat{\mu}_R - f\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_U}^2}{n_T} + \left(1 + f^2 V_{n_R} \right) \frac{\hat{\sigma}_{R_U}^2}{n_R}}}$$

Under the null hypothesis, each test follows an asymptotically standard normal distribution. The null hypotheses in (1) is rejected if $W_{tL} > Z_{1-\alpha}$ and $W_{tU} < -Z_{1-\alpha}$ for $t = 1, 2, 3$ at significance level α , where Z_p is the $100p^{\text{th}}$ percentile of the standard normal distribution. With this criterion, we evaluated type I error rate and power for each test in Section 3.

Proposed improved Wald test statistic with size adjustment

Because the analytical similarity study is an un-blinded study, the number of reference lots can be much larger than the number of test lots. However, we do not want the information from the reference product to dominate the equivalence testing. Thus, Dong, et al. [9] proposed to compute the following confidence interval with the number of the adjusted reference lots and adjusted degrees of freedom when the ratio of the number of reference lots to the number of test lots is great than 1.5.

$$\Delta\bar{X} \pm t_{1-\alpha, df^*} \times \sqrt{\frac{S_R^2}{n_R^*} + \frac{S_T^2}{n_T}}$$

Here $\Delta\bar{X}$, S_R^2 and S_T^2 denote sample mean difference between the test and the reference products, sample variance of the reference product, and sample variance of the test product, respectively. The number of adjusted reference lots, n_R^* , is equal to $\min(1.5 \times n_T, n_R)$. n_T and n_R denote the number of test lots and the number of reference lots, respectively. The $t_{1-\alpha, df^*}$ is $(1-\alpha)$ quantile of the t -distribution with degrees of freedom df^* . df^* is approximated by the Satterthwaite approximation as follows.

$$df^* = \frac{\left(\frac{S_T^2}{n_T} + \frac{S_R^2}{n_R^*} \right)^2}{\left(\frac{S_T^2}{n_T} \right)^2 \frac{1}{n_T - 1} + \left(\frac{S_R^2}{n_R^*} \right)^2 \frac{1}{n_R - 1}}$$

In Dong, et al. [9], the number of reference lots in df^* is only adjusted for the weight of the reference variance estimator S_R^2 but not for the variance itself. Following the same logic, we compute the Adjusted MWCMLE for imbalanced sample (AMWCMLE).

$$W_{1L} = \frac{\hat{\mu}_T - \hat{\mu}_R + f\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(\frac{1}{n_R^*} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_{R_L}^2}} \quad \text{and} \quad W_{1U} = \frac{\hat{\mu}_T - \hat{\mu}_R - f\hat{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_U}^2}{n_T} + \left(\frac{1}{n_R^*} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_{R_U}^2}}$$

With the adjustment, AMWCMLE can be severely smaller than the corresponding MWCMLE when the ratio of the numbers of the lots for both products is extremely large. Thus, the adjusted type I error rate and power can be severely smaller than the unadjusted type I error rate and power. We evaluate the adjusted type I error rate and power in Section 3 as well.

Simulation

We first describe five simulation scenarios and corresponding simulation setups and then show simulation results of type I error rate and power performance of three Wald tests: MWCMLE, UMWCMLE and CMLE-method.

Four simulation scenarios with $f = 1.5$

We consider four scenarios to present the performance of the proposed MWCMLE in terms of type I error control and power improvement. Chen, et al. [3] demonstrated through simulation study that the Wald type tests were monotone tests, so that power increased with $\mu_T - \mu_R + f\sigma_R$ for testing H_{0L} and with $\mu_T - \mu_R - f\sigma_R$ for testing H_{0U} . With the monotone property, the type I error rate simulated at the boundary of H_{0L} and H_{0U} is the maximum type I error rates of the two one-sided tests. The four scenarios are described below.

Scenario 1: Show power function for the MWCMLE is monotone.

Scenario 2: Compare type I error rate and power of the MWCMLE to type I error rates and powers of the CMLE-method and the UMWCMLE with equal and unequal numbers of test and reference lots and different variance ratios of test product to reference product.

Scenario 3: Compare type I error rate and power of the MWCMLE to type I error rate and power of the AMWCMLE for unequal samples with different variance ratios.

Scenario 4: Generate type I error rate and power of the MWCMLE for small number of equal product lots with different variance ratios.

Margin reselection

In Scenario 4, the simulated power for the MWCMLE is less than 85% with the number of product lots being ten and equal product variability. To satisfy the criteria that the power is greater than 85% with the number of product lots being ten and equal product variability, we increase the margin f from 1.5 to 1.7. Accordingly, the hypotheses are changed to

$$H_{0U} : \mu_T - \mu_R \geq 1.7\sigma_R \text{ vs. } H_{aU} : \mu_T - \mu_R < 1.7\sigma_R \quad (3)$$

$$H_{0L} : \mu_T - \mu_R \leq -1.7\sigma_R \text{ vs. } H_{aL} : \mu_T - \mu_R > -1.7\sigma_R$$

Then, we repeat the process in Scenario 4 and denoted this scenario as Scenario 5.

Simulation setups

We conduct extensive simulation studies to evaluate the MWCMLE by using type I error rate and power performance. The simulation setups for each scenario are described as follows.

Scenario 1: Let $\sigma_T^2 = 1, \sigma_R = 1, \mu_R = 0, \mu_T = \mu_R + \lambda \times \sigma_R$ and let λ from -2.0 to 2.0 by 0.1. Various allocations of

the number of product lots are considered. When the numbers of product lots are equal ($n_T = n_R$), the following number of test lots is used: $n_T = (10, 100)$. When the numbers of product lots are not equal, the following numbers of product lots are used: $(n_T, n_R) = (10, 6)$ and $(6, 10)$. Then, X_T and X_R are generated independently from Normal (μ_T, σ_T^2) and from Normal (μ_R, σ_R^2) , respectively.

Scenario 2: To compare with the simulation results of the CMLE-method in Chen, et al. [3], the same simulation setups as described in their study are used. The following configurations are used: $\sigma_T^2 = (0.25, 0.5, 1, 2, 4), \sigma_R = 1, \mu_R = 0$, and $\mu_T = \mu_R + ES \times \sigma_R$. The Effect Size (ES) is set at 1.5 and 0.125 for type I error rate and power, respectively. Various allocations of the number of product lots are considered. When the numbers of product lots are equal ($n_T = n_R$), the following number of test lots is used: $n_T = (6, 10, 15, 25, 100, 1000)$ where n_T are chosen to represent from practical small sample sizes used in biosimilar and large sample size to show the convergence to normal approximation test. When the numbers of product lots are not equal, the following numbers of product lots are used: $(n_T, n_R) = (10, 6), (10, 25), (10, 100), (6, 10), (25, 10)$, and $(100, 10)$. X_T and X_R are generated independently from Normal (μ_T, σ_T^2) and from Normal (μ_R, σ_R^2) , respectively.

Scenario 3: Same simulation setups as Scenario 2 are used.

Scenario 4 ($f = 1.5$) and Scenario 5 ($f = 1.7$): The following configurations are used: σ_T^2 from 0.5 to 2 by 0.25. $\sigma_R = 1, \mu_R = 0$ and $\mu_T = \mu_R + ES \times \sigma_R$. ES is set at 1.5 or 1.7 and 0.125 for type I error rate and power, respectively. We only consider the case when the numbers of product lots are equal from 10 to 15 by 1. Then, X_T and X_R are generated independently from Normal (μ_T, σ_T^2) and from Normal (μ_R, σ_R^2) , respectively.

Throughout the simulations, we fix the test significance level at $\alpha = 0.05$ for each one-sided hypothesis test. The results are based on one million independent replicates for each simulation setup so that the standard error of simulation can be around $\sqrt{\frac{0.95 * 0.05}{1,000,000}} = 0.0002$.

Simulation results

Figure 1 shows the plots of the simulated power values against the effect size values for testing the null hypotheses in (1). First, as we can see, when the numbers of lots increase, the simulated power increases. Secondly, when the effect size is from -2.0 to zero or from 2.0 to zero, the simulated power increases monotonically. Thus, MWCMLE has the monotone property, and the Wald tests can be performed at the boundary of the null hypotheses H_{0L} and H_{0U} .

Table 1 shows the simulated type I error rates for three methods at different combination of the variance

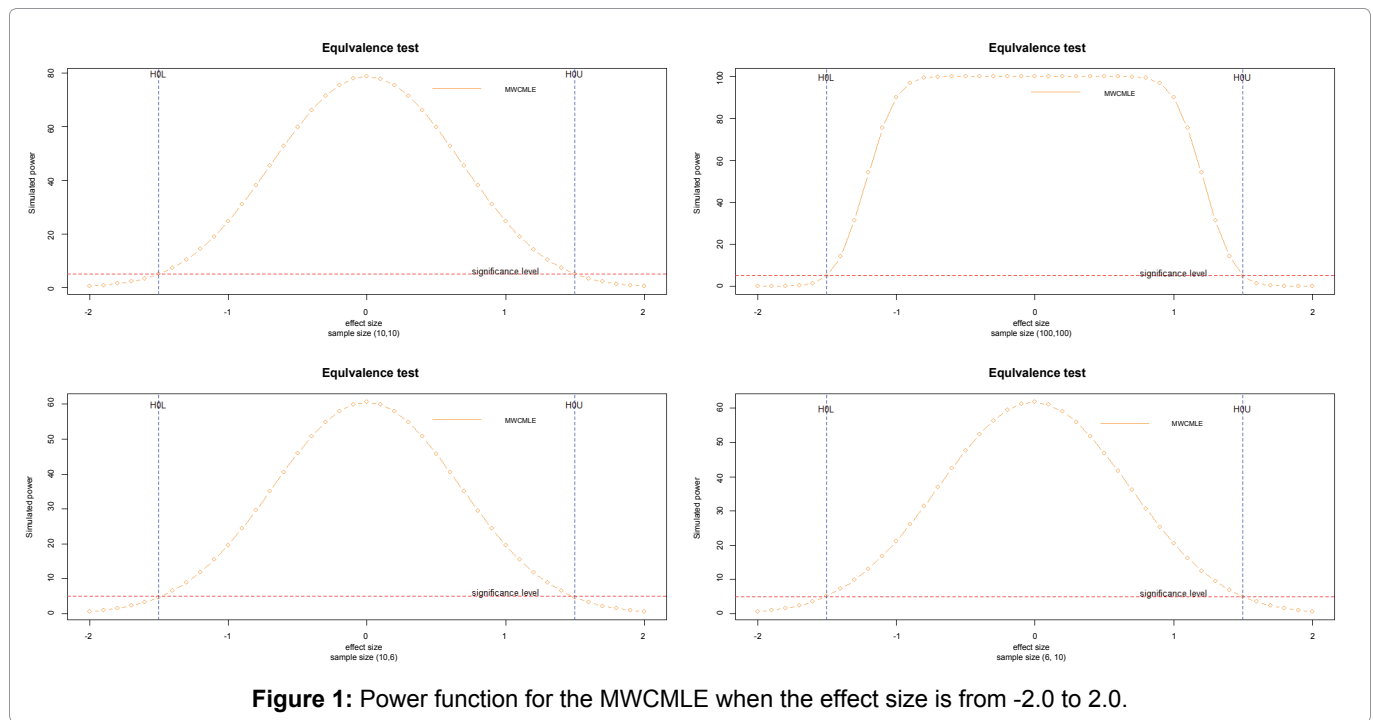


Figure 1: Power function for the MWCML when the effect size is from -2.0 to 2.0.

Table 1: Simulated type I error rates (%) for three Wald Tests with different variance ratios when the numbers of product lots are equal if $f = 1.5$.

| n_T | n_R | σ_T^2 / σ_R^2 | Simulated type I error rate | | |
|-------|-------|---------------------------|-----------------------------|---------|---------|
| | | | CMLE | MWCML | UMWCML |
| 6 | 6 | 0.25 | 3.0726 | 4.8217 | 6.0644* |
| | | 0.5 | 3.2304 | 4.9344 | 6.1406* |
| | | 1.0 | 3.3346 | 5.0310* | 6.1845* |
| | | 2.0 | 3.0959 | 4.7161 | 5.8023* |
| | | 4.0 | 2.0638 | 3.3248 | 4.2259 |
| 10 | 10 | 0.25 | 3.3869 | 4.7339 | 5.6029* |
| | | 0.5 | 3.5148 | 4.8141 | 5.6374* |
| | | 1.0 | 3.6749 | 4.9202 | 5.6987* |
| | | 2.0 | 3.8109 | 4.9815 | 5.692* |
| | | 4.0 | 3.3862 | 4.4441 | 5.0727* |
| 15 | 15 | 0.25 | 3.6021 | 4.7224 | 5.3972* |
| | | 0.5 | 3.6933 | 4.7962 | 5.4385* |
| | | 1.0 | 3.8399 | 4.8715 | 5.4702* |
| | | 2.0 | 4.0088 | 4.9193 | 5.4665* |
| | | 4.0 | 4.0739 | 4.8862 | 5.3507* |
| 25 | 25 | 0.25 | 3.8906 | 4.7692 | 5.2811* |
| | | 0.5 | 3.9598 | 4.7986 | 5.3015* |
| | | 1.0 | 4.0532 | 4.8561 | 5.3081* |
| | | 2.0 | 4.1977 | 4.9019 | 5.3156* |
| | | 4.0 | 4.3411 | 4.9602 | 5.2896* |
| 100 | 100 | 0.25 | 4.3875 | 4.8562 | 5.1081* |
| | | 0.5 | 4.4226 | 4.8631 | 5.106* |
| | | 1.0 | 4.4596 | 4.8796 | 5.0952* |
| | | 2.0 | 4.5135 | 4.8837 | 5.0861* |
| | | 4.0 | 4.6005 | 4.8989 | 5.0584* |
| 1000 | 1000 | 0.25 | 4.7958 | 4.9526 | 5.0303* |
| | | 0.5 | 4.8103 | 4.9534 | 5.0284* |
| | | 1.0 | 4.8304 | 4.963 | 5.0311* |
| | | 2.0 | 4.8586 | 4.9807 | 5.0363* |
| | | 4.0 | 4.8776 | 4.9797 | 5.0328* |

*: Simulated type I error rate is inflated.

ratio of test product to reference product and equal numbers of product lots. The simulated type I error rate of MWCML is below the nominal significance level except for some scenarios when the numbers of product lots are six. Compared to the results for the MWCML, the simulated type I error rate for the CMLE-method is more conservative and the simulated type I error rate for the UMWCML is more liberal and inflated. Common patterns for all three methods are observed. First, when the numbers of lots increase, the simulated type I error rate converges to the significance level ($\alpha = 0.05$). Secondly, when the numbers of product lots are six and the variance ratio is large ($\sigma_T^2 / \sigma_R^2 = 4$), the simulated type I error rate is less than 4.3%. When comparing three methods, the simulated type I error rates from high to low are the UMWCML, the MWCML, and the CMLE-method, respectively.

Table 2 shows the simulated type I error rates for three methods at different combination of the variance ratio and unequal numbers of product lots. The simulated type I error rate of MWCML is below the nominal significance level, except that the numbers of product lots are as follows: $(n_T, n_R) = (10, 25), (10, 100),$ or $(6, 10)$. Compared to the results for the MWCML, the simulated type I error rate for the CMLE-method is more conservative and the simulated type I error rate for the UMWCML is more liberal and inflated. The CMLE-method and the MWCML share the following common patterns. First, when the number of reference lots increases, the simulated type I error rate increases at each level of the variance ratio. When the number of test lots increases, the simulated type I error rate decreases at each level of the variance ratio, except the large variance ratio ($\sigma_T^2 / \sigma_R^2 = 4$). Secondly, the simulated type I error rate is less than 4.3% when the vari-

Table 2: Simulated type I error rates (%) for three Wald Tests with different variance ratios when the numbers of product lots are unequal if $f = 1.5$.

| n_T | n_R | $\frac{\sigma_T^2}{\sigma_R^2}$ | Simulated type I error rate | | |
|-------|-------|---------------------------------|-----------------------------|---------|---------|
| | | | CMLE | MWCMLE | UMWCMLE |
| 10 | 6 | 0.25 | 2.97 | 4.7258 | 5.9699* |
| | | 0.5 | 3.0607 | 4.7881 | 5.9839* |
| | | 1.0 | 3.1977 | 4.8313 | 5.9892* |
| | | 2.0 | 3.2077 | 4.7841 | 5.8667* |
| | | 4.0 | 2.6001 | 4.0661 | 5.0568* |
| 10 | 25 | 0.25 | 4.0707 | 4.9179 | 5.4112* |
| | | 0.5 | 4.2147 | 5.0159* | 5.4703* |
| | | 1.0 | 4.3829 | 5.1207* | 5.5264* |
| | | 2.0 | 4.5277 | 5.1431* | 5.4942* |
| | | 4.0 | 4.2419 | 4.7668 | 5.0521* |
| 10 | 100 | 0.25 | 4.7472 | 5.1223* | 5.3247* |
| | | 0.5 | 4.8388 | 5.1581* | 5.3271* |
| | | 1.0 | 4.8699 | 5.1273* | 5.2587* |
| | | 2.0 | 4.8994 | 5.0872* | 5.1927* |
| | | 4.0 | 4.6595 | 4.8087 | 4.8859* |
| 6 | 10 | 0.25 | 3.5843 | 4.9327 | 5.7657* |
| | | 0.5 | 3.7697 | 5.0818* | 5.9048* |
| | | 1.0 | 3.9773 | 5.2181* | 5.9956* |
| | | 2.0 | 3.8526 | 5.0389* | 5.7476* |
| | | 4.0 | 2.6982 | 3.6261 | 4.2085 |
| 25 | 10 | 0.25 | 3.3113 | 4.6766 | 5.5578* |
| | | 0.5 | 3.3711 | 4.7027 | 5.5704* |
| | | 1.0 | 3.447 | 4.7439 | 5.568* |
| | | 2.0 | 3.5432 | 4.7785 | 5.5739* |
| | | 4.0 | 3.6815 | 4.8036 | 5.4995* |
| 100 | 10 | 0.25 | 3.1975 | 4.5566 | 5.4537* |
| | | 0.5 | 3.232 | 4.5989 | 5.484* |
| | | 1.0 | 3.2616 | 4.626 | 5.4846* |
| | | 2.0 | 3.3017 | 4.6427 | 5.5023* |
| | | 4.0 | 3.3697 | 4.6508 | 5.4714* |

*: Simulated type I error rate is inflated.

ance ratio is large ($\frac{\sigma_T^2}{\sigma_R^2} = 4$) and the numbers of product lots are as follows: $(n_T, n_R) = (10, 6)$ or $(6, 10)$. When comparing three methods, the simulated type I error rates from high to low are the UMWCMLE, the MWCMLE, and the CMLE-method, respectively.

Table 3 shows the simulated power for three methods at different combination of the variance ratio and equal numbers of product lots. For all three methods, when the numbers of lots increase, the simulated power increases. When comparing three methods, the simulated powers from high to low are the UMWCMLE, the MWCMLE, and the CMLE-method, respectively.

Table 4 shows the simulated power for three methods at different combination of the variance ratio and unequal numbers of product lots. For all three methods, when the number of reference lots increases or the number of test lots increases, the simulated power increases. When comparing three methods, the simulated powers from high to low are the UMWCMLE, the MWCMLE, and the CMLE-method, respectively.

Table 3: Simulated power (%) for three Wald Tests with different variance ratios when the numbers of product lots are equal if $f = 1.5$ and $\mu_T - \mu_R = \frac{\sigma_R}{8}$.

| n_T | n_R | $\frac{\sigma_T^2}{\sigma_R^2}$ | Simulated power | | |
|-------|-------|---------------------------------|-----------------|---------|---------|
| | | | CMLE | MWCMLE | UMWCMLE |
| 6 | 6 | 0.25 | 68.851 | 75.1763 | 78.2522 |
| | | 0.5 | 56.9287 | 64.8567 | 68.816 |
| | | 1.0 | 38.9725 | 47.837 | 52.681 |
| | | 2.0 | 19.7563 | 27.1498 | 31.4647 |
| | | 4.0 | 6.9084 | 10.799 | 13.4001 |
| 10 | 10 | 0.25 | 91.8434 | 93.5407 | 94.3174 |
| | | 0.5 | 86.0486 | 88.771 | 89.9659 |
| | | 1.0 | 73.0699 | 77.5285 | 79.557 |
| | | 2.0 | 49.5325 | 55.5501 | 58.6029 |
| | | 4.0 | 21.9434 | 27.0984 | 29.9405 |
| 15 | 15 | 0.25 | 98.5048 | 98.8007 | 98.9615 |
| | | 0.5 | 96.7669 | 97.3917 | 97.6942 |
| | | 1.0 | 91.4305 | 92.8779 | 93.5281 |
| | | 2.0 | 76.5988 | 79.6186 | 81.0726 |
| | | 4.0 | 47.3085 | 51.6418 | 53.8816 |
| 25 | 25 | 0.25 | 99.9478 | 99.9584 | 99.9661 |
| | | 0.5 | 99.8275 | 99.8673 | 99.8751 |
| | | 1.0 | 99.176 | 99.3103 | 99.3827 |
| | | 2.0 | 95.5465 | 96.1386 | 96.4221 |
| | | 4.0 | 80.8819 | 82.6019 | 83.4914 |
| 100 | 100 | 0.25 | 100 | 100 | 100 |
| | | 0.5 | 100 | 100 | 100 |
| | | 1.0 | 100 | 100 | 100 |
| | | 2.0 | 100 | 100 | 100 |
| | | 4.0 | 99.9954 | 99.9965 | 99.9964 |
| 1000 | 1000 | 0.25 | 100 | 100 | 100 |
| | | 0.5 | 100 | 100 | 100 |
| | | 1.0 | 100 | 100 | 100 |
| | | 2.0 | 100 | 100 | 100 |
| | | 4.0 | 100 | 100 | 100 |

Table 5 compare the simulated type I error rate and power of the MWCMLE to the simulated type I error rate and power of the AMWCMLE with different variance ratios and unequal numbers of product lots. As we expected, the simulated type I error rate and power of the MWCMLE decrease after adjusting the degree of freedom at each level of the variance ratio. In addition, when the ratio of the numbers of the lots for both products is 10, the adjusted type I error rate and power can be severely smaller than the unadjusted type I error rate and power.

Supplementary Table A.1 and Supplementary Table A.2 in the Appendix 3 show that the simulated type I error rate and power of the MWCMLE for small equal numbers of product lots with different variance ratios and f is 1.5. The MWCMLE can control the simulated type I error rate well in this specified range of the number of lots and the variance ratios. In addition, the simulated power increases when the numbers of lots product increase; the simulated power decreases when the variance ratio increases.

Table 4: Simulated power (%) for three Wald Tests with different variance ratios when the numbers of product lots are unequal if $f = 1.5$ and $\mu_T - \mu_R = \frac{\sigma_R}{8}$.

| n_T | n_R | $\frac{\sigma_T^2}{\sigma_R^2}$ | Simulated power | | |
|-------|-------|---------------------------------|-----------------|---------|---------|
| | | | CMLE | MWCMLE | UMWCMLE |
| 10 | 6 | 0.25 | 74.0438 | 79.4977 | 82.0667 |
| | | 0.5 | 66.4983 | 73.0883 | 76.2573 |
| | | 1.0 | 53.0873 | 61.1323 | 65.1864 |
| | | 2.0 | 33.7136 | 42.3201 | 46.9895 |
| | | 4.0 | 14.5835 | 20.9865 | 24.9171 |
| 10 | 25 | 0.25 | 99.703 | 99.7686 | 99.7886 |
| | | 0.5 | 98.3803 | 98.6813 | 98.7791 |
| | | 1.0 | 91.5326 | 92.6733 | 93.1526 |
| | | 2.0 | 68.9696 | 71.6018 | 72.8204 |
| | | 4.0 | 32.2718 | 35.2019 | 36.5143 |
| 10 | 100 | 0.25 | 99.9999 | 100 | 100 |
| | | 0.5 | 99.9492 | 99.9569 | 99.9575 |
| | | 1.0 | 97.8069 | 97.9137 | 98 |
| | | 2.0 | 80.1939 | 80.8566 | 81.118 |
| | | 4.0 | 39.6682 | 40.469 | 40.9484 |
| 6 | 10 | 0.25 | 87.8472 | 90.2938 | 91.4495 |
| | | 0.5 | 76.5278 | 80.7979 | 82.769 |
| | | 1.0 | 55.0441 | 61.2033 | 64.3315 |
| | | 2.0 | 28.4305 | 34.1712 | 37.3351 |
| | | 4.0 | 9.8076 | 12.7372 | 14.7119 |
| 25 | 10 | 0.25 | 94.7127 | 95.8673 | 96.375 |
| | | 0.5 | 92.8589 | 94.3548 | 95.0161 |
| | | 1.0 | 88.6234 | 90.8036 | 91.8156 |
| | | 2.0 | 78.9254 | 82.4727 | 84.1595 |
| | | 4.0 | 59.443 | 64.7772 | 67.3846 |
| 100 | 10 | 0.25 | 95.9611 | 96.8569 | 97.2619 |
| | | 0.5 | 95.5805 | 96.5291 | 96.9897 |
| | | 1.0 | 94.7521 | 95.8535 | 96.3767 |
| | | 2.0 | 92.8916 | 94.3382 | 95.0457 |
| | | 4.0 | 88.7293 | 90.8661 | 91.8860 |

Similarly, [Supplementary Table A.3](#) and [Supplementary Table A.4](#) in the [Appendix 3](#) show that the simulated type I error rate and power of the MWCMLE for small equal numbers of product lots with different variance ratios and f is 1.7. The MWCMLE can control the simulated type I error rate well in this specified range of the number of lots and the variance ratios. In addition, the simulated power increases when the numbers of product lots increase, the simulated power decreases when the variance ratio increases. Compared to the simulated power in [Supplementary Table A.2](#) when f is 1.5, the simulated power in [Supplementary Table A.4](#) when f is 1.7 is larger for each combination of the number of lots and the variance ratios.

Application

To illustrate the application of the proposed MWCMLE, we provide an example in this section. We use the same simulated CQA data in [Dong, et al. \[2\]](#) to present the results for the current practice [\[1\]](#) and the proposed MWCMLE. The numbers of product lots are ten. Each individual observation of the test product is 94, 109, 103,

Table 5: Simulated type I error rates (%) and power (%) for MWCMLE and AMWCMLE with different variance ratios when the numbers of product lots are unequal if $f = 1.5$ and $\mu_T - \mu_R = \frac{\sigma_R}{8}$ (for power only).

| n_T | n_R | $\frac{\sigma_T^2}{\sigma_R^2}$ | Simulated type I error rate | | Simulated power | |
|-------|-------|---------------------------------|-----------------------------|---------|-----------------|---------|
| | | | MWCMLE | AMWCMLE | MWCMLE | AMWCMLE |
| 10 | 6 | 0.25 | 4.7258 | 4.6639 | 79.4977 | 79.1071 |
| | | 0.5 | 4.7881 | 4.673 | 73.0883 | 72.2606 |
| | | 1.0 | 4.8313 | 4.6331 | 61.1323 | 59.5617 |
| | | 2.0 | 4.7841 | 4.4482 | 42.3201 | 39.9395 |
| | | 4.0 | 4.0661 | 3.6017 | 20.9865 | 18.7454 |
| 10 | 25 | 0.25 | 4.9179 | 3.2928 | 99.7686 | 99.6524 |
| | | 0.5 | 5.0159* | 3.5998 | 98.6813 | 98.2647 |
| | | 1.0 | 5.1207* | 3.9524 | 92.6733 | 91.5193 |
| | | 2.0 | 5.1431* | 4.3185 | 71.6018 | 69.714 |
| | | 4.0 | 4.7668 | 4.2371 | 35.2019 | 33.5624 |
| 10 | 100 | 0.25 | 5.1223* | 0.5951 | 100 | 99.9973 |
| | | 0.5 | 5.1581* | 1.1428 | 99.9569 | 99.7783 |
| | | 1.0 | 5.1273* | 1.9812 | 97.9137 | 95.9279 |
| | | 2.0 | 5.0872* | 2.9319 | 80.8566 | 75.9145 |
| | | 4.0 | 4.8087 | 3.4929 | 40.469 | 36.2409 |
| 6 | 10 | 0.25 | 4.9327 | 4.5894 | 90.2938 | 89.9811 |
| | | 0.5 | 5.0818* | 4.7678 | 80.7979 | 80.3026 |
| | | 1.0 | 5.2181* | 4.9573 | 61.2033 | 60.6936 |
| | | 2.0 | 5.0389* | 4.8305 | 34.1712 | 33.7187 |
| | | 4.0 | 3.6261 | 3.5091 | 12.7372 | 12.6295 |
| 25 | 10 | 0.25 | 4.6766 | 4.4341 | 95.8673 | 95.4431 |
| | | 0.5 | 4.7027 | 4.2605 | 94.3548 | 93.303 |
| | | 1.0 | 4.7439 | 3.9579 | 90.8036 | 88.0992 |
| | | 2.0 | 4.7785 | 3.5078 | 82.4727 | 75.519 |
| | | 4.0 | 4.8036 | 2.9553 | 64.7772 | 50.2691 |
| 100 | 10 | 0.25 | 4.5566 | 4.0399 | 96.8569 | 96.0507 |
| | | 0.5 | 4.5989 | 3.6254 | 96.5291 | 94.7502 |
| | | 1.0 | 4.626 | 2.9201 | 95.8535 | 91.5534 |
| | | 2.0 | 4.6427 | 1.9884 | 94.3382 | 83.3233 |
| | | 4.0 | 4.6508 | 1.0428 | 90.8661 | 62.7931 |

*: Simulated type I error rate is inflated.

97, 102, 101, 99, 97, 97, and 103; each individual observation of the reference product is 96, 104, 102, 102, 101, 99, 99, 92, 107, and 98. Then, the sample means for the test product (\bar{X}_T) and the reference product \bar{X}_R are 100.2 and 100.0, respectively. In addition, the sample variances for the test product (S_T^2) and the reference product (S_R^2) are 18.6 and 17.8, respectively. Furthermore, by using the proposed MWCMLE, the overall null hypothesis is rejected by either of the following two criteria: first, $W_{1L} > Z_{0.95}$ and $W_{1U} < -Z_{0.95}$, or second, the 90% confidence interval (L, U) falls within the equivalence margin $(-f\tilde{\sigma}_R, f\tilde{\sigma}_R)$. The 90% confidence interval (L, U) is derived by converting the above first criterion as follows.

$$W_{1L} = \frac{\hat{\mu}_T - \hat{\mu}_R + f\tilde{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1}\right) \hat{\sigma}_{R_L}^2}} > Z_{0.95} \leftrightarrow \hat{\mu}_T - \hat{\mu}_R - Z_{0.95} \sqrt{\frac{\hat{\sigma}_{T_L}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1}\right) \hat{\sigma}_{R_L}^2} > -f\tilde{\sigma}_R$$

$$W_{1U} = \frac{\hat{\mu}_T - \hat{\mu}_R - f\tilde{\sigma}_R}{\sqrt{\frac{\hat{\sigma}_{T_U}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1}\right) \hat{\sigma}_{R_U}^2}} < -Z_{0.95} \leftrightarrow \hat{\mu}_T - \hat{\mu}_R + Z_{0.95} \sqrt{\frac{\hat{\sigma}_{T_U}^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1}\right) \hat{\sigma}_{R_U}^2} < f\tilde{\sigma}_R$$

Thus, the 90% confidence interval (L, U) for the proposed MWCMLE derived from the two one-sided tests is as follows.

$$(L, U) = \left(\hat{\mu}_T - \hat{\mu}_R - Z_{0.95} \sqrt{\frac{\hat{\sigma}_T^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_R^2}, \hat{\mu}_T - \hat{\mu}_R + Z_{0.95} \sqrt{\frac{\hat{\sigma}_T^2}{n_T} + \left(\frac{1}{n_R} + \frac{f^2 V_{n_R}}{n_R - 1} \right) \hat{\sigma}_R^2} \right)$$

The code is provided in the [Appendix 2](#). Then, the following results are calculated. When f is 1.5 and the equivalence margin is $(-6.32, 6.32)$ in the current practice, the 90% C.I. is $(-3.11, 3.51)$, when f is 1.7 and the equivalence margin is $(-7.17, 7.17)$ in the proposed MWCMLE, the 90% C.I. is $(-3.83, 4.23)$. Thus, the data can pass the equivalence test by using both methods.

Discussion

We develop asymptotic tests using the Wald test statistic, for parallel-arm variance-adjusted equivalence trials with normal endpoints. Our results of the MWCMLE show that either the type I error rate controls closely below to the nominal level when the numbers of product lots are equal and greater than or equal to ten or the type I error rate can be inflated to around 5.2% when the numbers of product lots are unequal. In addition, the simulated type I error rate of the CMLE-method is more conservative than the one of the MWCMLE; the simulated type I error rate of the UMWCMLE is more liberal and inflated than the one of the MWCMLE.

In terms of power for three methods, our results show that the UMWCMLE outperforms the other two methods, especially when the numbers of product lots are small. However, as shown in our simulation, the simulated type I error rate of the UMWCMLE is inflated, indicating higher false positive rate. Thus, the UMWCMLE is not a proper estimator choice. In contrast, when the numbers of product lots are increasing, the simulated power of the MWCMLE improves and outperforms the CMLE-method. Thus, the MWCMLE can be a proper choice among these three methods.

Since the equivalence margin is unknown and estimated from the reference data, the simulated power of the MWCMLE is less than 85% with the number of product lots being ten and equal product variability when f

is 1.5. To satisfy the criteria that the power is greater than 85% with the number of product lots being ten and equal product variability, f needs to be increased from 1.5 to 1.7 as shown in (3).

In conclusion, using the Wald test for equivalence testing of the hypothesis setting in (1) can be conservative when the numbers of product lots are small. However, using CMLE for the variance estimation can improve the performance of Wald Test as shown in Chen, et al. [3]. Our investigation of MWCMLE and UMWCMLE show that the proposed MWCMLE can control the type I error rate well and increase the power over CMLE-method while the type I error rate of the UMWCMLE can be over liberal and inflated. Further detailed comparisons with other methods will be reported in a different paper.

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Appendix

A.1. R code for Type I Error (or power) Simulations

```
### calculate cmle for variance of test and reference
formulations
```

```
CMLE_equivTest <- function(obsT,obsR,eta)
{nT = length (obsT)
nR = length (obsR)
smpImuT = mean (obsT)
smpImuR = mean (obsR)
sigmaT = sd (obsT)
sigmaR = sd (obsR)
muT = smpImuT
muR = smpImuR
oldPrmtr = c (muT,muR,sigmaT,sigmaR)
dif = 1
iterMax = 200
iter = 1
while(dif > 1.0e - 4 & iter < iter Max)
{muT = muR + eta*sigmaR
sigmaT = sqrt ( mean( (obsT - muT) ^ 2 ) )
muR = (nT*(smpImuT-eta*sigmaR)/sigmaT ^ 2 + nR*smpImuR/sigmaR ^ 2) / (nT/sigmaT ^ 2 + nR/sigmaR ^ 2)
poly = polynomial (c(-mean( (obsR-muR) ^ 2), 0, 1,-nT/nR*eta*(smpImuT-muR)/sigmaT ^ 2, nT/nR*eta ^ 2/sigmaT ^ 2 ))
pz = solve(poly)
i = 4
root Found = FALSE
while(i >=1)
{if(Im(pz[i])==0 & Re(pz[i])>0)
{sigmaR = Re(pz[i])
root Found = TRUE break}
i = i - 1}
if (!rootFound)
print ("Cannot find real root for sigmaR")
newPrmtr = c(muT, muR, sigmaT, sigmaR)
if (mean( abs(oldPrmtr - new Prmtr)) < 1.0e-4)break
old Prmtr = new Prmtr
iter = iter + 1}
list (muT = muT, muR = muR, sigmaT = sigmaT, sigmaR = sigmaR )}
### construct test statistics
```

```
equiv Test Wald RMLE <- function(obsT, obsR, eta, alpha)
{nT = length (obsT)
nR = length (obsR)
smpImuT = mean (obsT)
smpImuR = mean (obsR)
smpISigmaT = sd (obsT)
smpISigmaR = sd (obsR)
Vn = 2 * ( (nR-1)/2 - exp( 2*(lgamma(nR/2) - lgamma((nR-1)/2)) ) )
nRnew <- ifelse(nR > 1.5*nT, 1.5*nT, nR)
nTnew <- ifelse(nT > 1.5*nR, 1.5*nR, nT)
est = CMLE_equivTest (obsT, obsR, -eta)
tstatL = (smpImuT - smpImuR + eta*smpISigmaR)/sqrt
(est$sigmaT ^ 2/nTnew + (1.0/nRnew + eta ^ 2*Vn/(nR1))*est $sigmaR ^ 2)
est = CMLE_equivTest(obsT,obsR,eta)
tstatU = (smpImuT - smpImuR - eta*smpISigmaR)/sqrt(est $sigmaT ^ 2/nTnew + (1.0/nRnew + eta ^ 2*Vn/(nR1))*est $sigmaR ^ 2)
qntl = qnorm (alpha,lower.tail = F)
rslt = ifelse (tstatL > qntl&tstatU < -qntl,1,0) # the expression is changed in Section 6.2
rslt}
### main function
effsize <- 1.5 ### Type I Error
#effsize <- 0.125 ### power
eta <- 1.5
muR <- 0
sigmaT <- 1
sigmaR <- 1
alpha <- 0.05 # significance level
### equal number of lots for both product
nT <- 10
nR <- 10
nrep <- 10 ^ 6 # simulation replicates
muT <- muR + effsize*sigma_R
simEquivTestRep <- function(i){obsT = rnorm (nT,muT,sigmaT) obsR = rnorm (nR,muR,sigmaR) testRslt = equivTestWaldRMLE(obsT,obsR,abs(eta),alpha)}
### simulated type I error (or power) in percentage
rslt = lapply (1:nRep,simEquivTestRep)
T_typererr = mean (unlist(rslt))*100
```

```
print (T1_typelerr)
```

A.2. R code for the application in Section 4

```
alpha = 0.05
```

```
eta = 1.7
```

```
obsT = c(94, 109, 103, 97, 102, 101, 99, 97, 97, 103)
```

```
obsR = c(96, 104, 102, 102, 101, 99, 99, 92, 107, 98)
```

```
testRslt = equiv Test Wald RMLE (obsT,obsR,abs(eta),alpha)
```

```
print (testRslt)
```

change the expression of the variable *rslt* in the function *equivTestWaldMLE* in 6.1 to calculate the confidence interval instead

```
rslt = c(smplmuT - smplmuR - qntl*sqrt(est$sigmaT ^ 2/nTnew + (1.0/nRnew + eta ^ 2*Vn/(nR-1))*est$sigmaR ^ 2), smplmuT - smplmuR + qntl*sqrt(est$sigmaT ^ 2/nTnew + (1.0/nRnew + eta ^ 2*Vn/(nR-1))*est$sigmaR ^ 2))
```

A.3. [Supplementary Table A.1](#), [Supplementary Table A.2](#), [Supplementary Table A.3](#) and [Supplementary Table A.4](#) in Section 3.

Supplementary Table A.1: Simulated type I error (%) of MWCMLE for small numbers of lots with different variance ratios if $f = 1.5$.

| $f = 1.5$ | $n_T = n_R$ | | | | | |
|---------------------------------|-------------|--------|--------|--------|--------|--------|
| $\frac{\sigma_T^2}{\sigma_R^2}$ | 10 | 11 | 12 | 13 | 14 | 15 |
| 0.5 | 4.8141 | 4.779 | 4.7652 | 4.791 | 4.8138 | 4.7962 |
| 0.75 | 4.8705 | 4.8388 | 4.8195 | 4.8205 | 4.8669 | 4.8312 |
| 1 | 4.9202 | 4.8795 | 4.8502 | 4.8651 | 4.9156 | 4.8715 |
| 1.25 | 4.9568 | 4.9171 | 4.8959 | 4.8933 | 4.9337 | 4.8855 |
| 1.5 | 4.9713 | 4.9466 | 4.9229 | 4.9069 | 4.9496 | 4.9062 |
| 1.75 | 4.9813 | 4.956 | 4.9348 | 4.9189 | 4.9629 | 4.9067 |
| 2 | 4.9815 | 4.9635 | 4.9471 | 4.9296 | 4.9688 | 4.9193 |

Supplementary Table A.2: Simulated power (%) of MWCMLE for small numbers of lots with different variance ratios if $f = 1.5$ and $\mu_T - \mu_R = \frac{\sigma_R}{8}$.

| $F = 1.5$ | $n_T = n_R$ | | | | | |
|---------------------------------|-------------|---------|---------|---------|---------|---------|
| $\frac{\sigma_T^2}{\sigma_R^2}$ | 10 | 11 | 12 | 13 | 14 | 15 |
| 0.5 | 88.7347 | 91.591 | 93.7238 | 95.3343 | 96.5033 | 97.4131 |
| 0.75 | 83.2441 | 87.0385 | 89.9825 | 92.2921 | 94.0517 | 95.3956 |
| 1 | 77.4522 | 82.0568 | 85.7254 | 88.6778 | 91.0387 | 92.8733 |
| 1.25 | 71.6571 | 76.8777 | 81.1591 | 84.7034 | 87.6039 | 89.9219 |
| 1.5 | 65.9847 | 71.6597 | 76.4885 | 80.5246 | 83.8766 | 86.656 |
| 1.75 | 60.6115 | 66.5518 | 71.7641 | 76.215 | 80.0221 | 83.2018 |
| 2 | 55.5706 | 61.6356 | 67.1128 | 71.8774 | 76.0763 | 79.6336 |

Supplementary Table A.3: Simulated type I error (%) of MWCMLE for small numbers of lots with different variance ratios if $f = 1.7$.

| $f = 1.7$ | $n_T = n_R$ | | | | | |
|---------------------------------|-------------|--------|--------|--------|--------|--------|
| $\frac{\sigma_T^2}{\sigma_R^2}$ | 10 | 11 | 12 | 13 | 14 | 15 |
| 0.5 | 4.7844 | 4.7505 | 4.7416 | 4.7725 | 4.779 | 4.7584 |
| 0.75 | 4.8409 | 4.7984 | 4.7814 | 4.8061 | 4.8301 | 4.8004 |
| 1 | 4.8921 | 4.8445 | 4.8239 | 4.8339 | 4.8684 | 4.8348 |
| 1.25 | 4.9278 | 4.8847 | 4.8687 | 4.8706 | 4.8937 | 4.8583 |
| 1.5 | 4.9579 | 4.9155 | 4.902 | 4.8901 | 4.9141 | 4.8798 |
| 1.75 | 4.9764 | 4.9361 | 4.9205 | 4.9025 | 4.934 | 4.8977 |
| 2 | 4.9968 | 4.9477 | 4.9342 | 4.9191 | 4.9487 | 4.908 |

Supplementary Table A.4: Simulated power (%) of MWCMLE for small numbers of lots with different variance ratios if $f = 1.7$ and $\mu_T - \mu_R = \frac{\sigma_R}{8}$.

| $f = 1.7$ | $n_T = n_R$ | | | | | |
|---------------------------------|-------------|---------|---------|---------|---------|---------|
| $\frac{\sigma_T^2}{\sigma_R^2}$ | 10 | 11 | 12 | 13 | 14 | 15 |
| 0.5 | 93.7916 | 95.6515 | 96.9497 | 97.8712 | 98.5132 | 98.972 |
| 0.75 | 90.1553 | 92.7962 | 94.7675 | 96.2016 | 97.2224 | 97.9862 |
| 1 | 86.0391 | 89.4587 | 92.0614 | 94.0563 | 95.5519 | 96.6499 |
| 1.25 | 81.6338 | 85.7563 | 88.9856 | 91.5209 | 93.4698 | 94.9606 |
| 1.5 | 77.1378 | 81.8413 | 85.6255 | 88.6544 | 91.0912 | 92.9705 |
| 1.75 | 72.5993 | 77.8304 | 82.0648 | 85.5963 | 88.448 | 90.7082 |
| 2 | 68.1688 | 73.7671 | 78.4559 | 82.3834 | 85.6029 | 88.2306 |